

Garant
ER collet chuck, HSK-A 63 long, for ER collet size: 25

Order data

Order number	305390 25
GTIN	4045197289636
Item class	31A

Description
Version:

With Balluff/RFID chip bore.

With Ballufchip bore.

Application:

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

Supplied with:

Coated high-speed clamping nut.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

Technical description

for ER collets	25
Clamping range	1 - 16 mm
Overhang dimension A	100 mm
External Ø D	42 mm
Adapter	HSK-A 63 long
Arbor standard	DIN 69882-6
Arbor standard	DIN 69893

Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER collet Nominal clamping Ø d 10 mm	308941 10
ER collet Nominal clamping Ø d 11 mm	308941 11
ER collet Nominal clamping Ø d 12 mm	308941 12
ER collet Nominal clamping Ø d 13 mm	308941 13
ER collet Nominal clamping Ø d 14 mm	308941 14
ER collet Nominal clamping Ø d 15 mm	308941 15
ER collet Nominal clamping Ø d 16 mm	308941 16
ER collet Nominal clamping Ø d 2 mm	308941 2
ER collet Nominal clamping Ø d 2,5 mm	308941 2,5
ER collet Nominal clamping Ø d 3 mm	308941 3
ER collet Nominal clamping Ø d 4 mm	308941 4
ER collet Nominal clamping Ø d 5 mm	308941 5
ER collet Nominal clamping Ø d 6 mm	308941 6
ER collet Nominal clamping Ø d 7 mm	308941 7
ER collet Nominal clamping Ø d 8 mm	308941 8
ER collet Nominal clamping Ø d 9 mm	308941 9
ER colletwith seal Nominal clamping Ø d 10 mm	308946 10
ER colletwith seal Nominal clamping Ø d 11 mm	308946 11
ER colletwith seal Nominal clamping Ø d 12 mm	308946 12

ER colletwith seal Nominal clamping Ø d 13 mm	308946 13
ER colletwith seal Nominal clamping Ø d 14 mm	308946 14
ER colletwith seal Nominal clamping Ø d 15 mm	308946 15
ER colletwith seal Nominal clamping Ø d 16 mm	308946 16
ER colletwith seal Nominal clamping Ø d 3 mm	308946 3
ER colletwith seal Nominal clamping Ø d 4 mm	308946 4
ER colletwith seal Nominal clamping Ø d 5 mm	308946 5
ER colletwith seal Nominal clamping Ø d 6 mm	308946 6
ER colletwith seal Nominal clamping Ø d 7 mm	308946 7
ER colletwith seal Nominal clamping Ø d 8 mm	308946 8
ER colletwith seal Nominal clamping Ø d 9 mm	308946 9
ER colletwith seal Nominal clamping Ø d 10 mm	308959 10
ER colletwith seal Nominal clamping Ø d 11 mm	308959 11
ER colletwith seal Nominal clamping Ø d 12 mm	308959 12
ER colletwith seal Nominal clamping Ø d 13 mm	308959 13
ER colletwith seal Nominal clamping Ø d 14 mm	308959 14
ER colletwith seal Nominal clamping Ø d 15 mm	308959 15
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ER colletwith seal Nominal clamping Ø d 3 mm	308959 3
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ER colletwith seal Nominal clamping Ø d 5 mm	308959 5
ER colletwith seal Nominal clamping Ø d 6 mm	308959 6
ER colletwith seal Nominal clamping Ø d 7 mm	308959 7
ER colletwith seal Nominal clamping Ø d 8 mm	308959 8
ER colletwith seal Nominal clamping Ø d 9 mm	308959 9
ER collet Nominal clamping Ø d 10 mm	308960 10
ER collet Nominal clamping Ø d 11 mm	308960 11
ER collet Nominal clamping Ø d 12 mm	308960 12
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ER collet Nominal clamping Ø d 16 mm	308960 16
ER collet Nominal clamping Ø d 2 mm	308960 2
ER collet Nominal clamping Ø d 3 mm	308960 3
ER collet Nominal clamping Ø d 4 mm	308960 4
ER collet Nominal clamping Ø d 5 mm	308960 5
ER collet Nominal clamping Ø d 6 mm	308960 6
ER collet Nominal clamping Ø d 7 mm	308960 7
ER collet Nominal clamping Ø d 8 mm	308960 8
ER collet Nominal clamping Ø d 9 mm	308960 9
ER colletwith seal and spray nozzles Nominal clamping Ø d 10 mm	308962 10
ER colletwith seal and spray nozzles Nominal clamping Ø d 11 mm	308962 11
ER colletwith seal and spray nozzles Nominal clamping Ø d 12 mm	308962 12
ER colletwith seal and spray nozzles Nominal clamping Ø d 13 mm	308962 13
ER colletwith seal and spray nozzles Nominal clamping Ø d 14 mm	308962 14
ER colletwith seal and spray nozzles Nominal clamping Ø d 15 mm	308962 15
ER colletwith seal and spray nozzles Nominal clamping Ø d 16 mm	308962 16
ER colletwith seal and spray nozzles Nominal clamping Ø d 3 mm	308962 3
ER colletwith seal and spray nozzles Nominal clamping Ø d 4 mm	308962 4
ER colletwith seal and spray nozzles Nominal clamping Ø d 5 mm	308962 5
ER colletwith seal and spray nozzles Nominal clamping Ø d 6 mm	308962 6

ER colletwith seal and spray nozzles Nominal clamping Ø d 7 mm	308962 7
ER colletwith seal and spray nozzles Nominal clamping Ø d 8 mm	308962 8
ER colletwith seal and spray nozzles Nominal clamping Ø d 9 mm	308962 9
ER collet set 15 pieces 2–16 mm	309021
ER collet set 7 pieces 4–16 mmwith seal	309022
ER collet set 15 pieces 2–16 mm	309240
ER collet set 15 pieces 2–16 mmwith seal	309244
ER collet set 15 pieces 2–16 mmwith seal and spray nozzles	309245
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309430 10
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 2,8 mm	309430 2,8
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 3,5 mm	309430 3,5
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 4,5 mm	309430 4,5
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm	309430 6
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm	309430 7
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309430 8
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 9 mm	309430 9
ER clamping nutHigh Speed for ER 25	309610 25
ER chuck key for ER collet chuck 25	309680 25
HiRunER clamping wrench for torque wrench Type 25	309749 25
HSK coolant tube for HSK 25	309880 25
Socket wrench for coolant tubes for HSK 25	309890 25